



Lean Rakentamisen Päivät

Presentation
Hans Thomas Holm

Wednesday June 4th 2025



Experiences from The Life Science Project

From Design to Completion

- **Design Management**
- **Geometry & Functionality – MMI & FMI**
- **Visualize and Repeat**

From day 1 combining:



Construction (Geometry)
Systematic Completion (Function)
User Equipment (Items)

One of Norway's Largest single Buildings



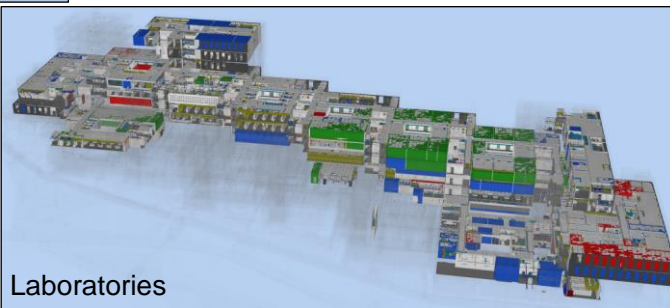
Interior Design: Break Down Structure

Team 1



Office Areas / Common Areas

Offices and Common Areas
approx. 32,000 m²

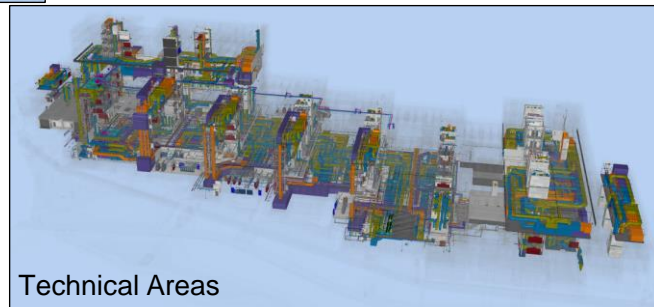


Laboratories

Laboratory Areas
approx. 33,000 m²

Team 2

Technical Areas
approx. 34,000 m²



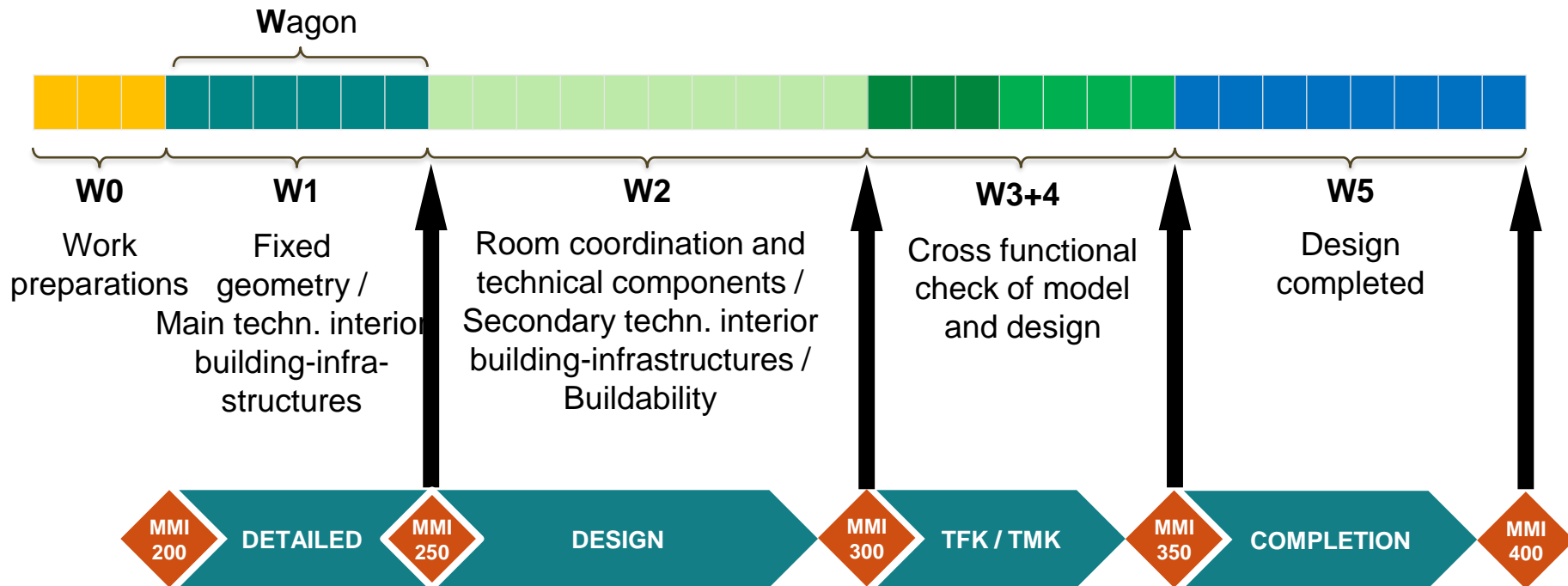
Team 3 Technical Areas

“Takting” Design at Life Science

incl. Systematic Completion and User Equipment

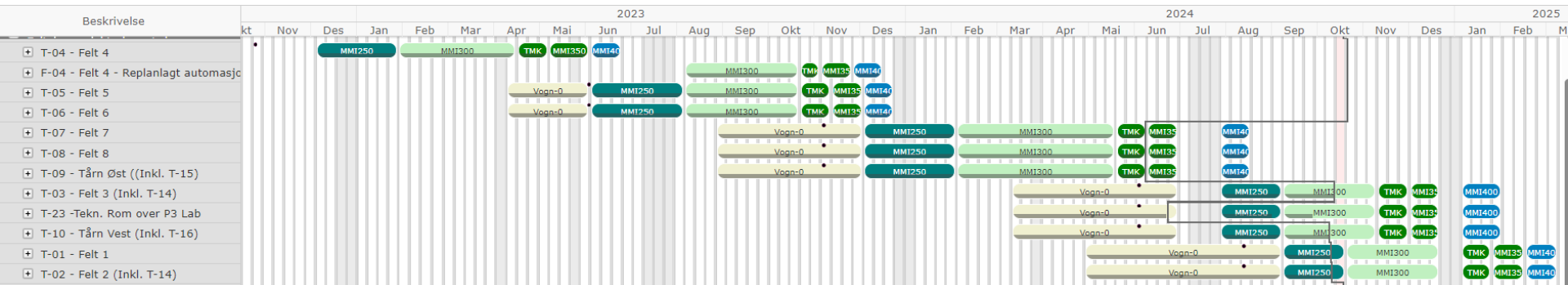
Utilizing MMI

MMI = Model Maturity Index

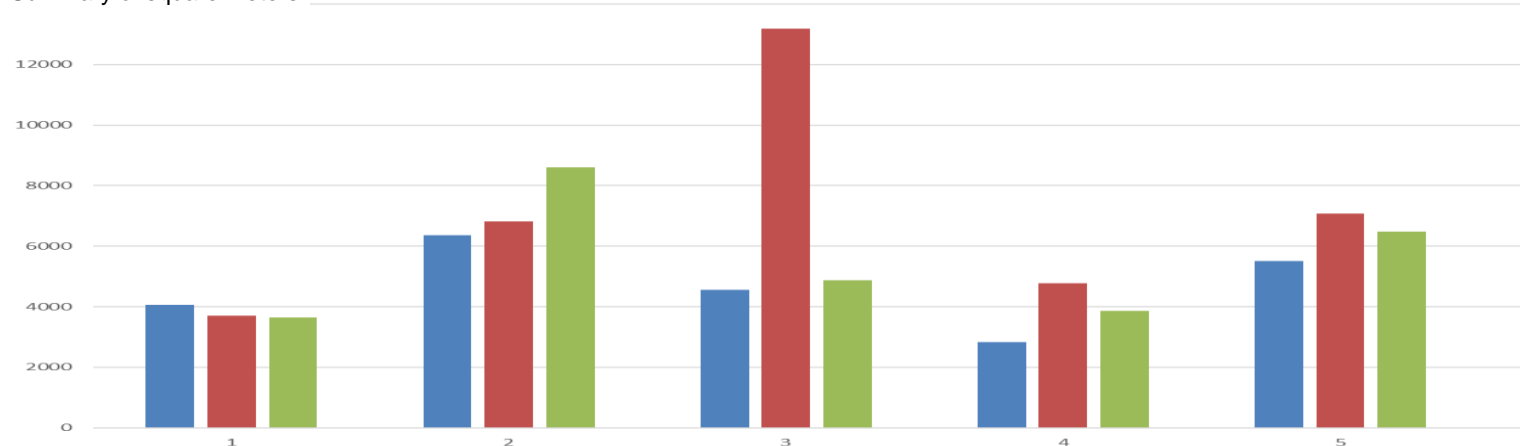


TFK = Cross Functional Check
TMK = Cross Functional Modell Check

Interior Design: Workload Estimate



Summary of square meters

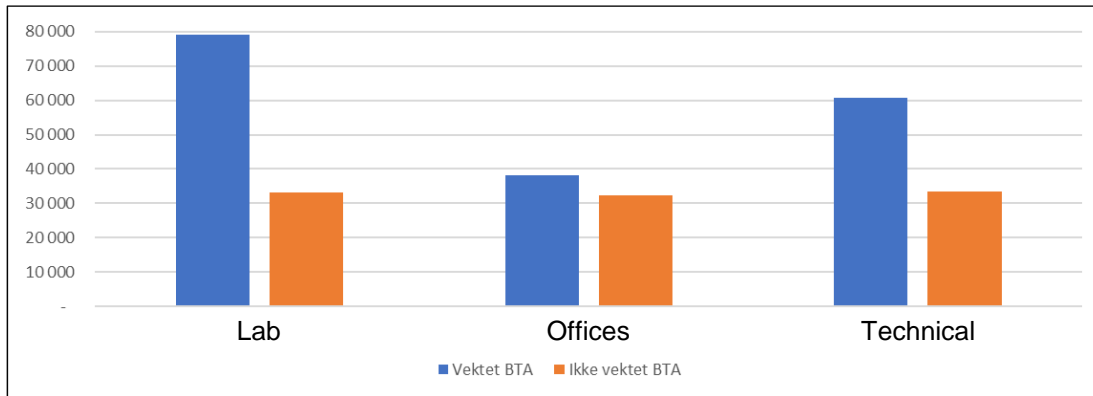


Main Work Packages

Comparing workload distribution

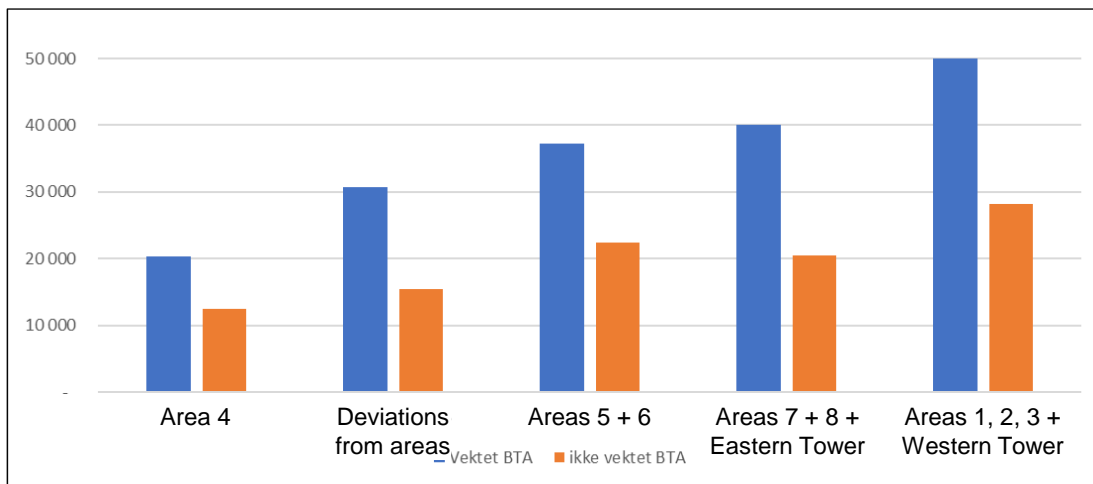
Weighted vs. Non Weighted BTA

Distribution pr.
Design Team



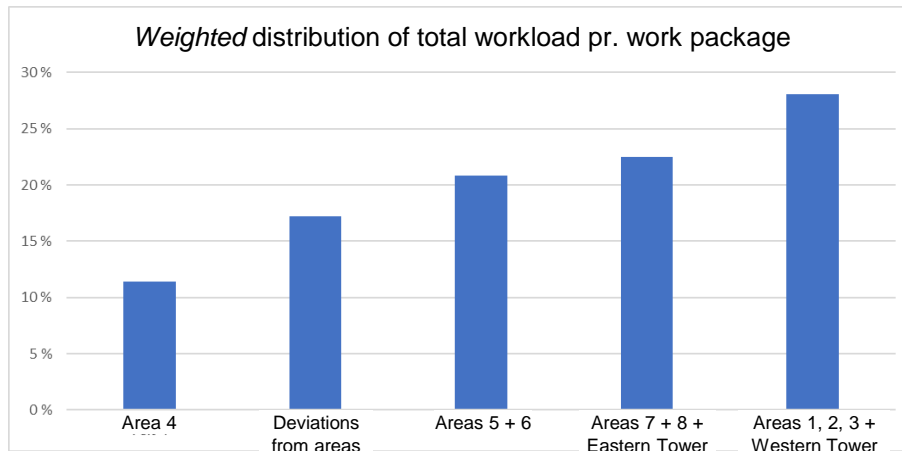
Weighted workload =
Calculated time based on
estimated difficulty degree
for different areas.
From 'easy' to 'challenging'
factored 1 to 4.

Distribution pr.
Work Package

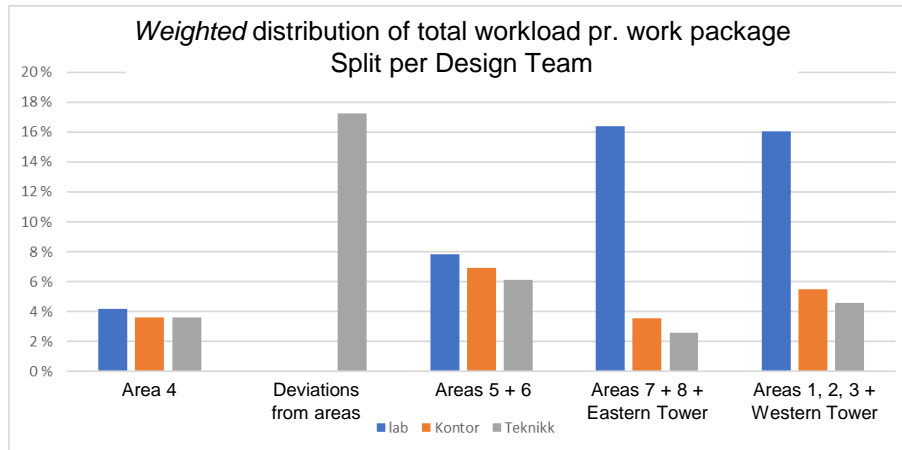


Workload ≈ Time ≈ Cost

Estimated distribution of total workload



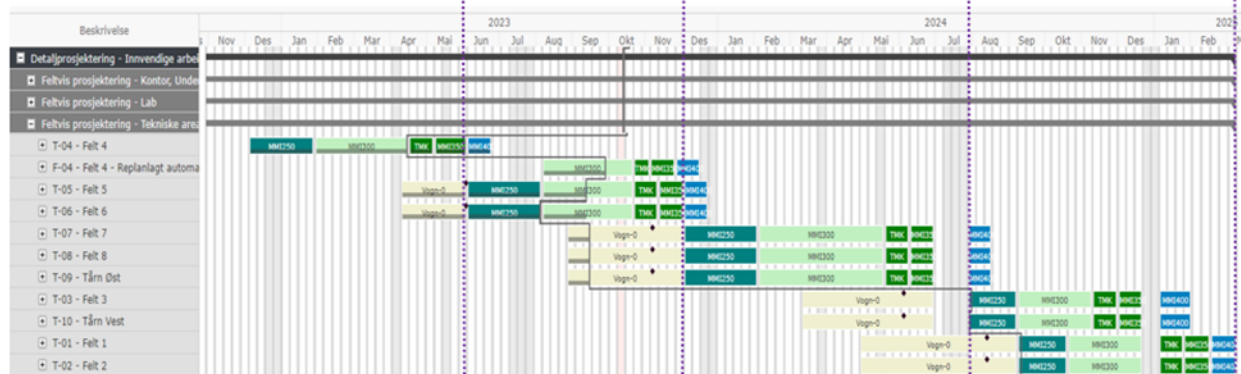
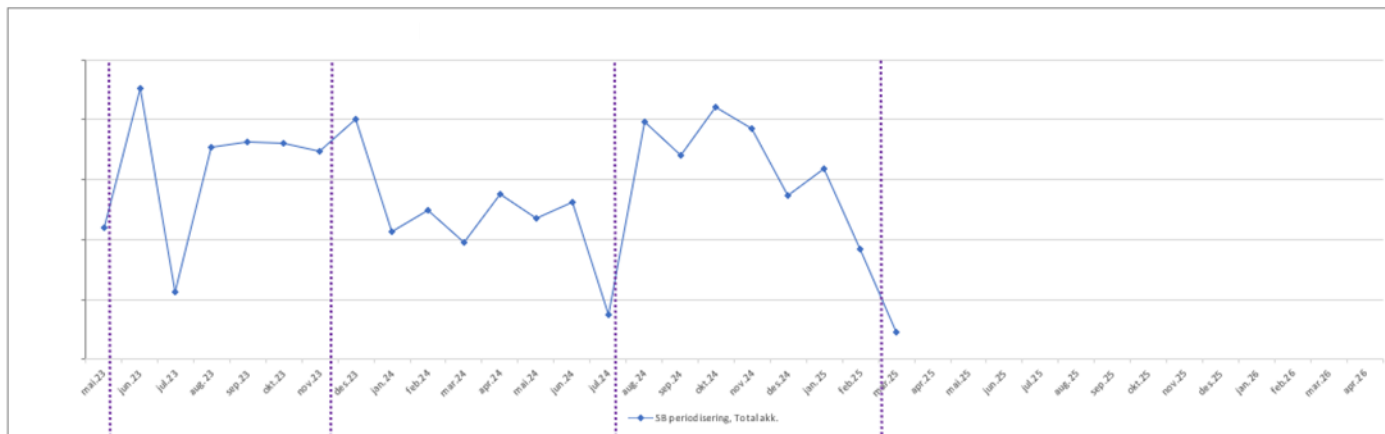
Work package workload
is increased due to
repetitive efficiency effect



Visualizing split pr.
Design Team

Weighted total workload distribution

Statsbygg Calculations

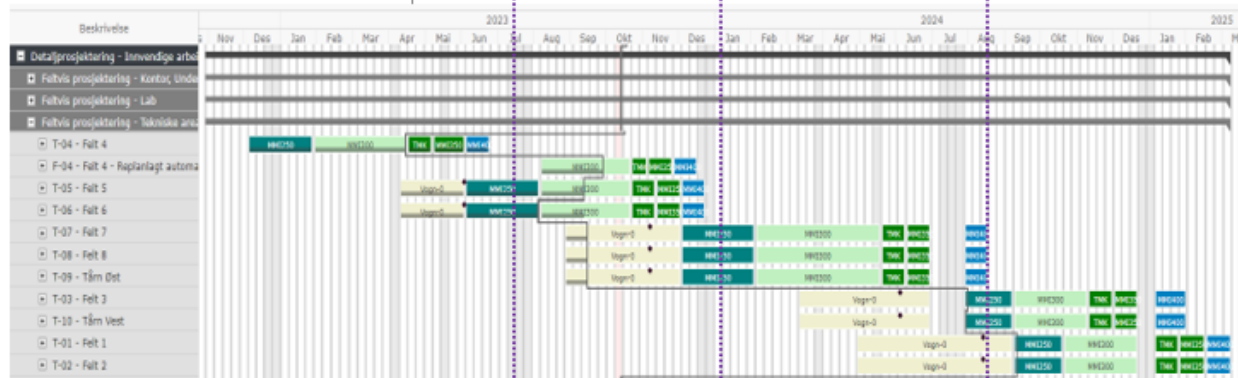
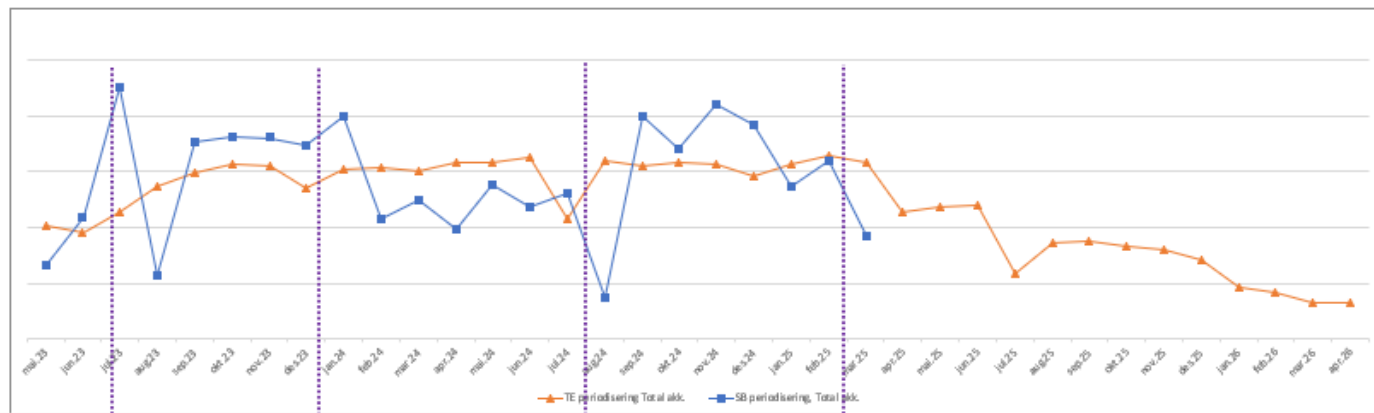


Workload \approx Time \approx Cost

Distribution \approx Periodizing

Weighted total workload distribution

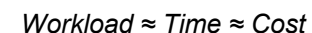
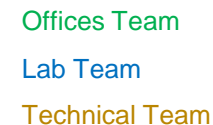
Statsbygg vs. Contractors Calculations



Workload \approx Time \approx Cost

Distribution \approx Periodizing

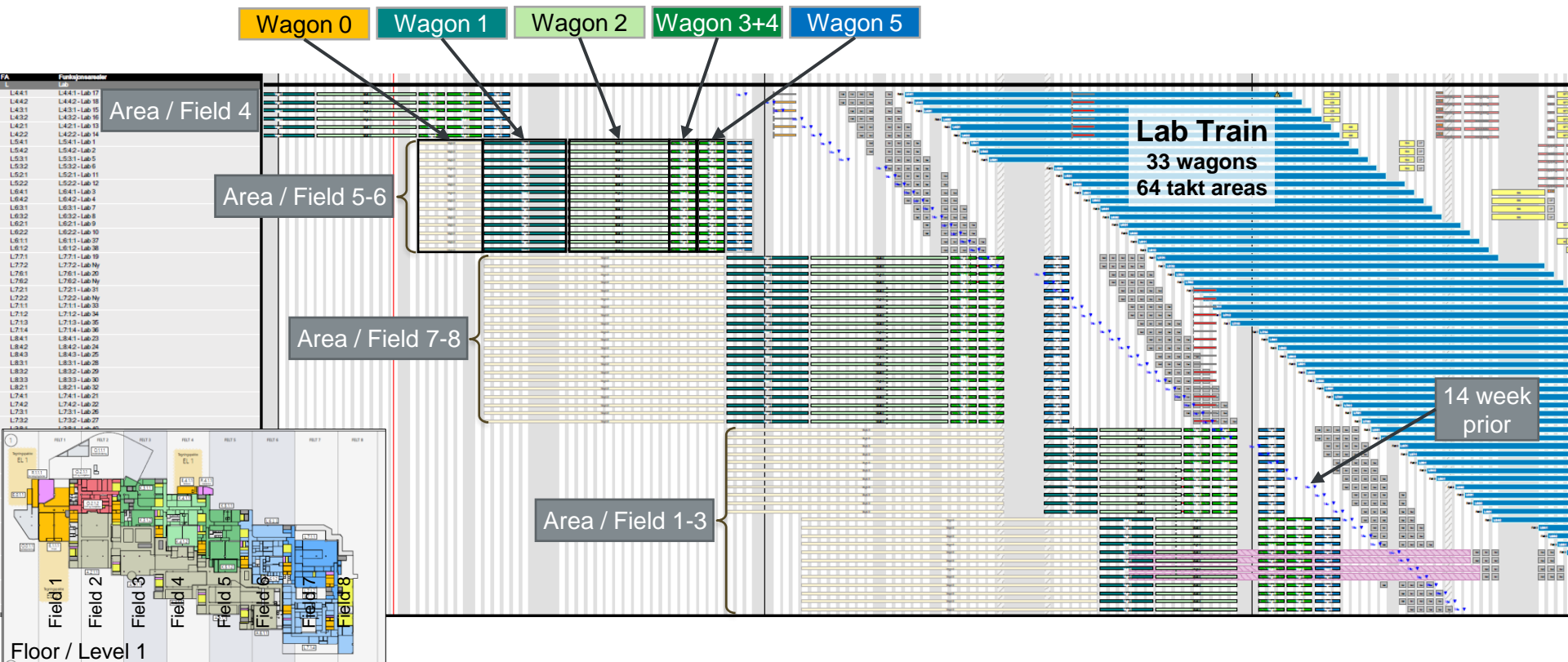
Statsbygg Calculations



Distribution \approx Periodizing

Takt Plan in Design

incl. Systematic Completion and User Equipment

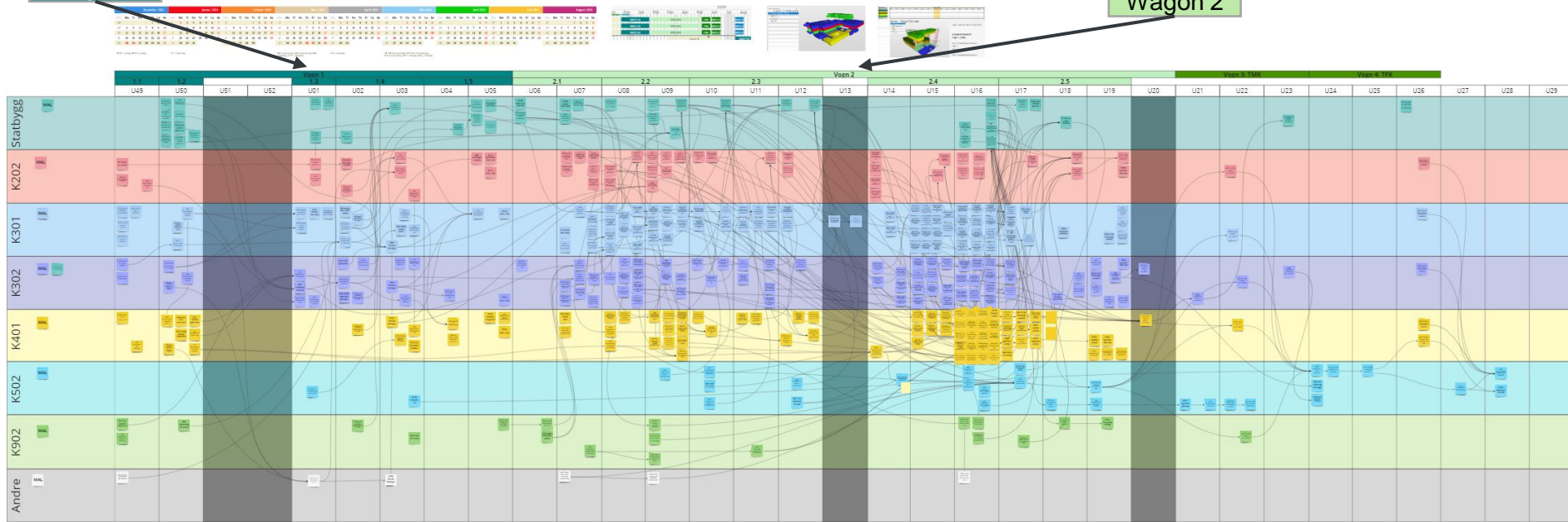


Planning of Deliveries (Wagons 1 and 2)

Swimlane Deliveries

Wagon 1

Wagon 2

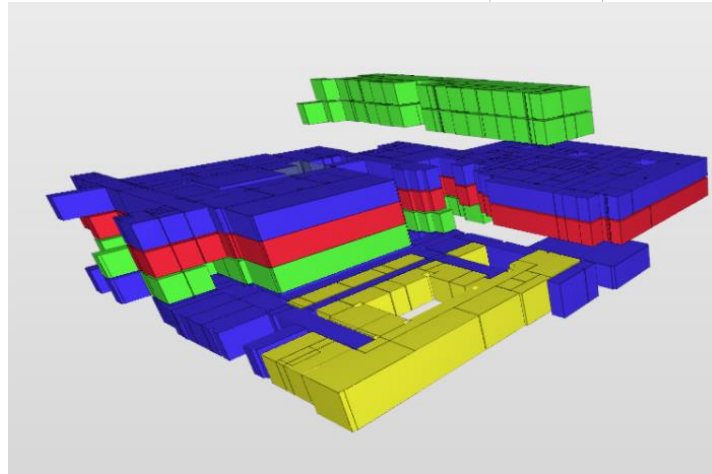


Tool: Miro

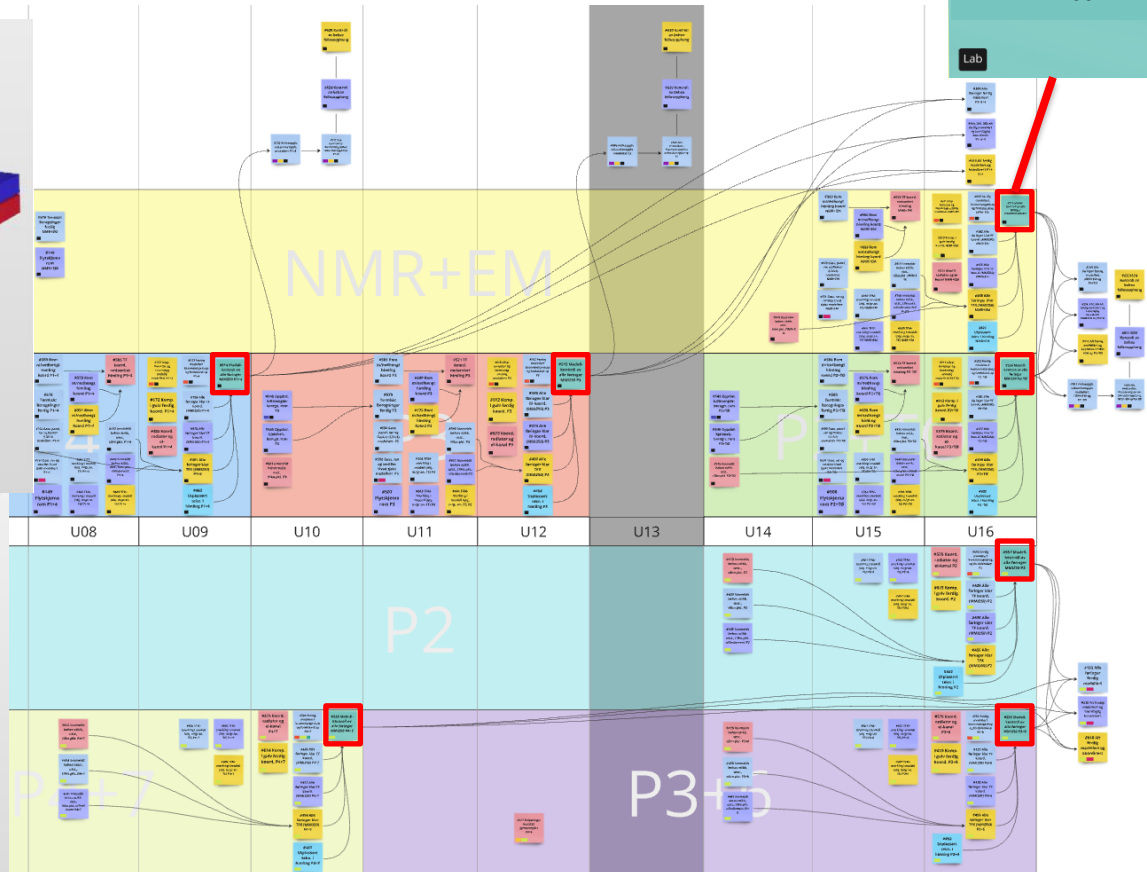
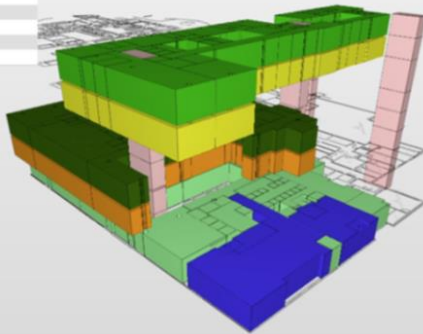
Detailing Design Delivery Sequence (Wagon 2)

incl. model check at the end of each cycle

#513 Model check
of all service routes
MMI 250



- 1.10.7-8 team out
- 52
- 52 Faculty/Studenthyller
- 53
- 54
- 55
- 57
- Trappe rom



Delivery Management

[illegible]

Tools: TaskCtrl / dPlan

Taktarea L.5.3.1

Week 05-2025



Taktarea R.K3.1

Week 05-2025

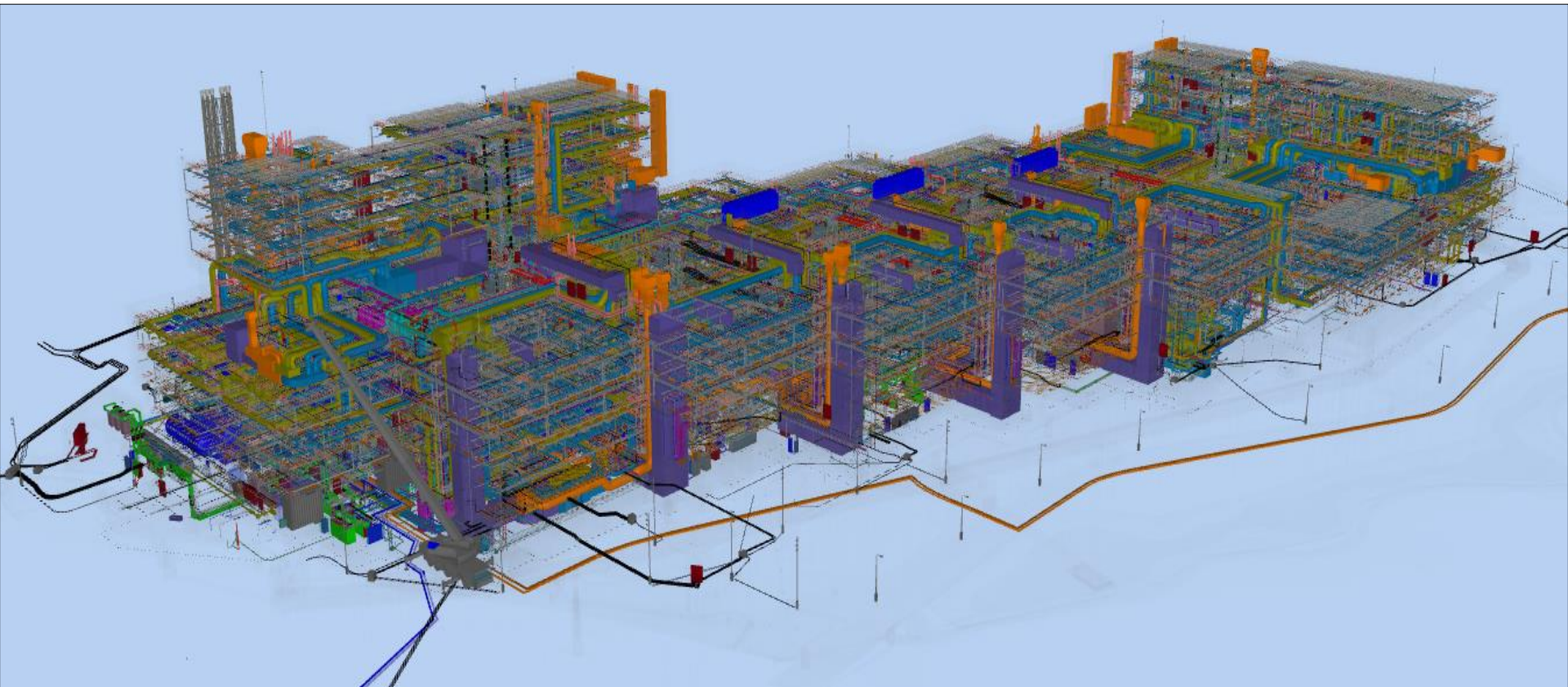


Taktarea L.4.2.1

Week 07-2025

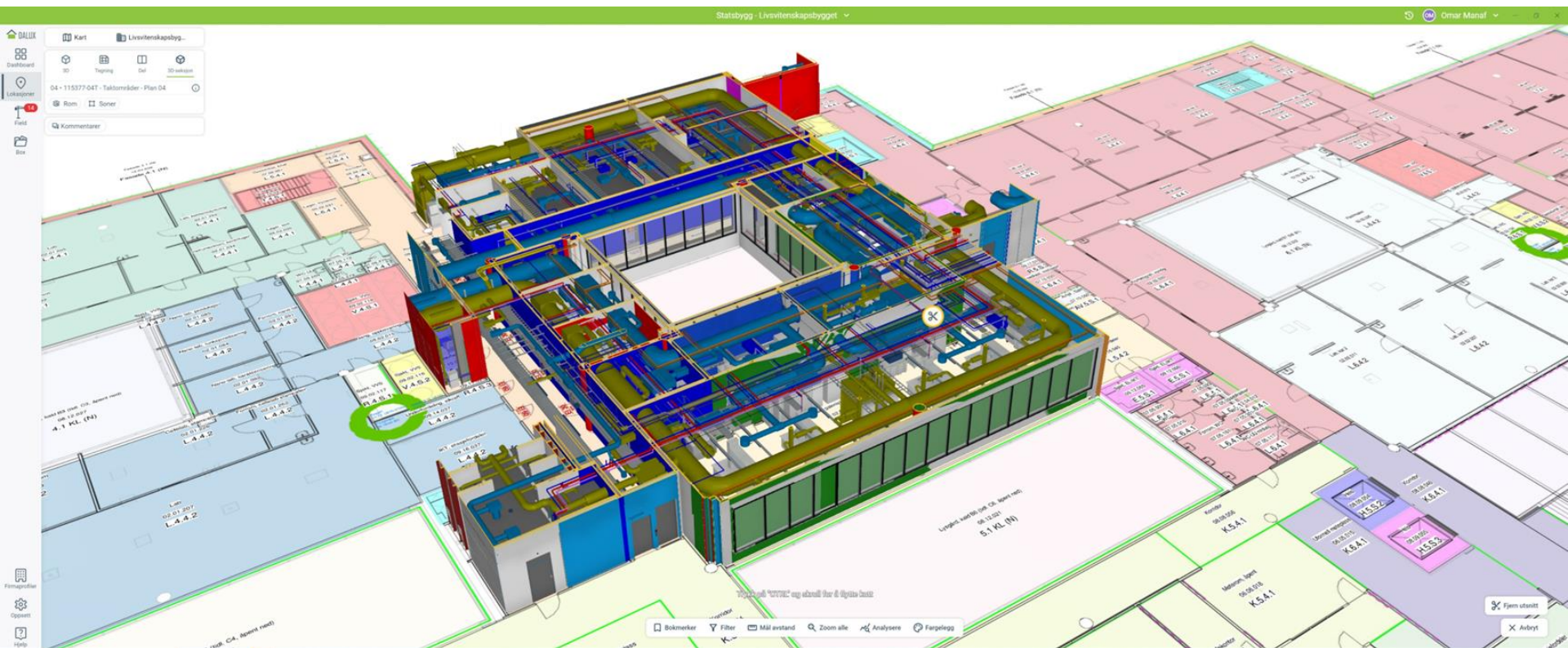


A Complex Giant Machine

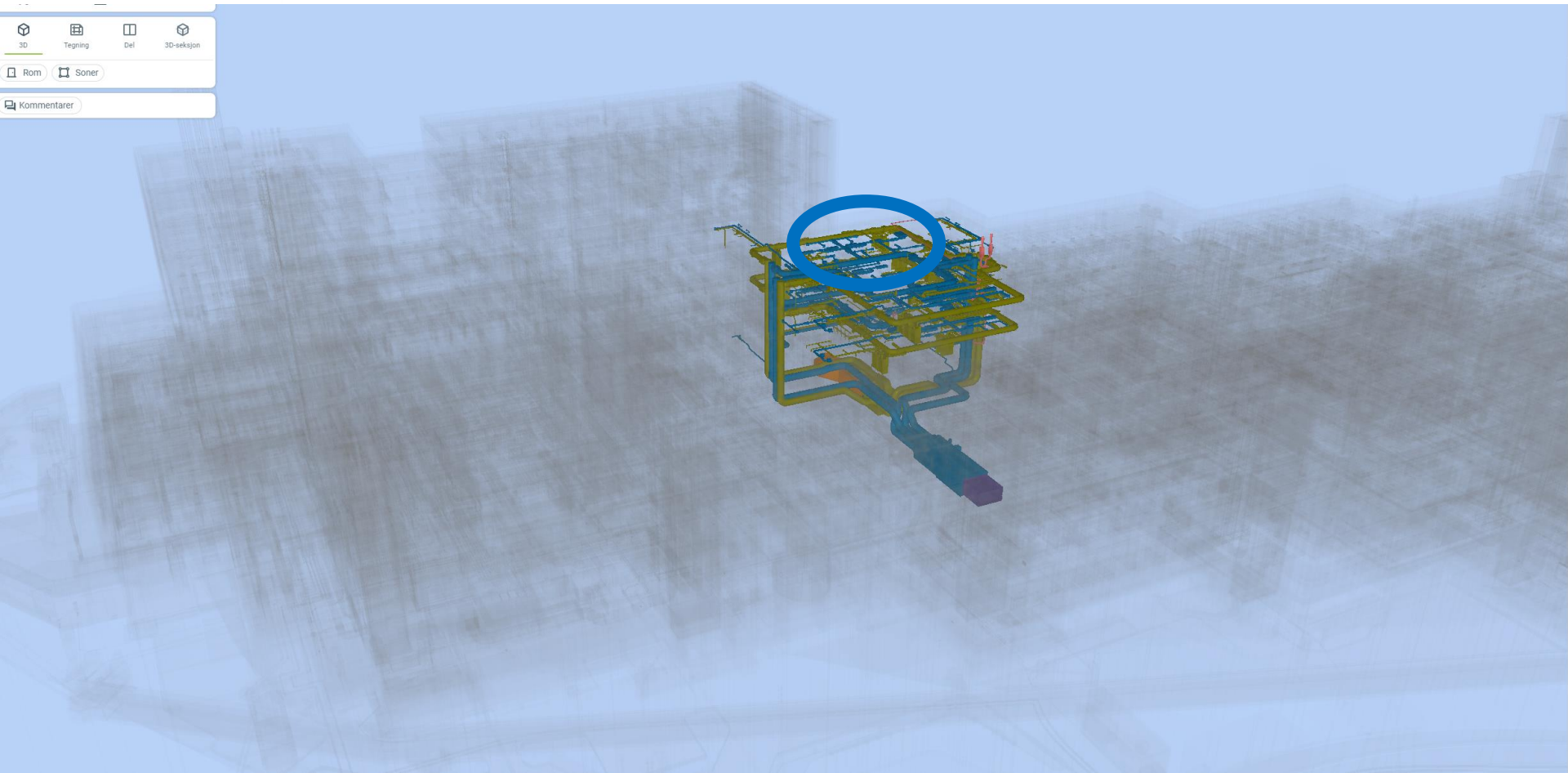
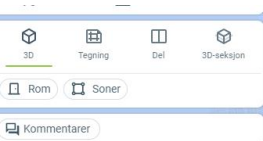


Close to 3,000 technical systems

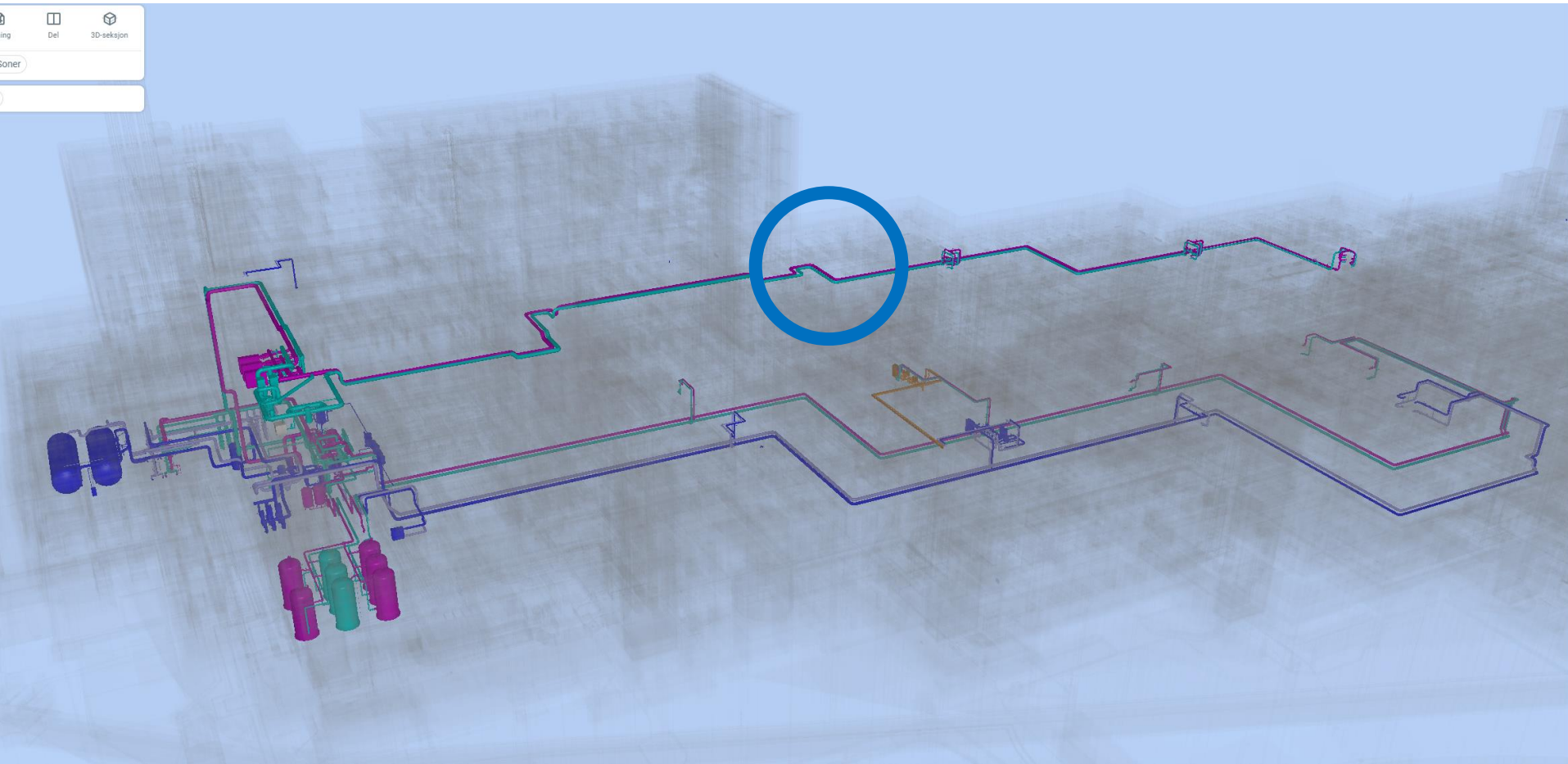
Geometry vs. Systems



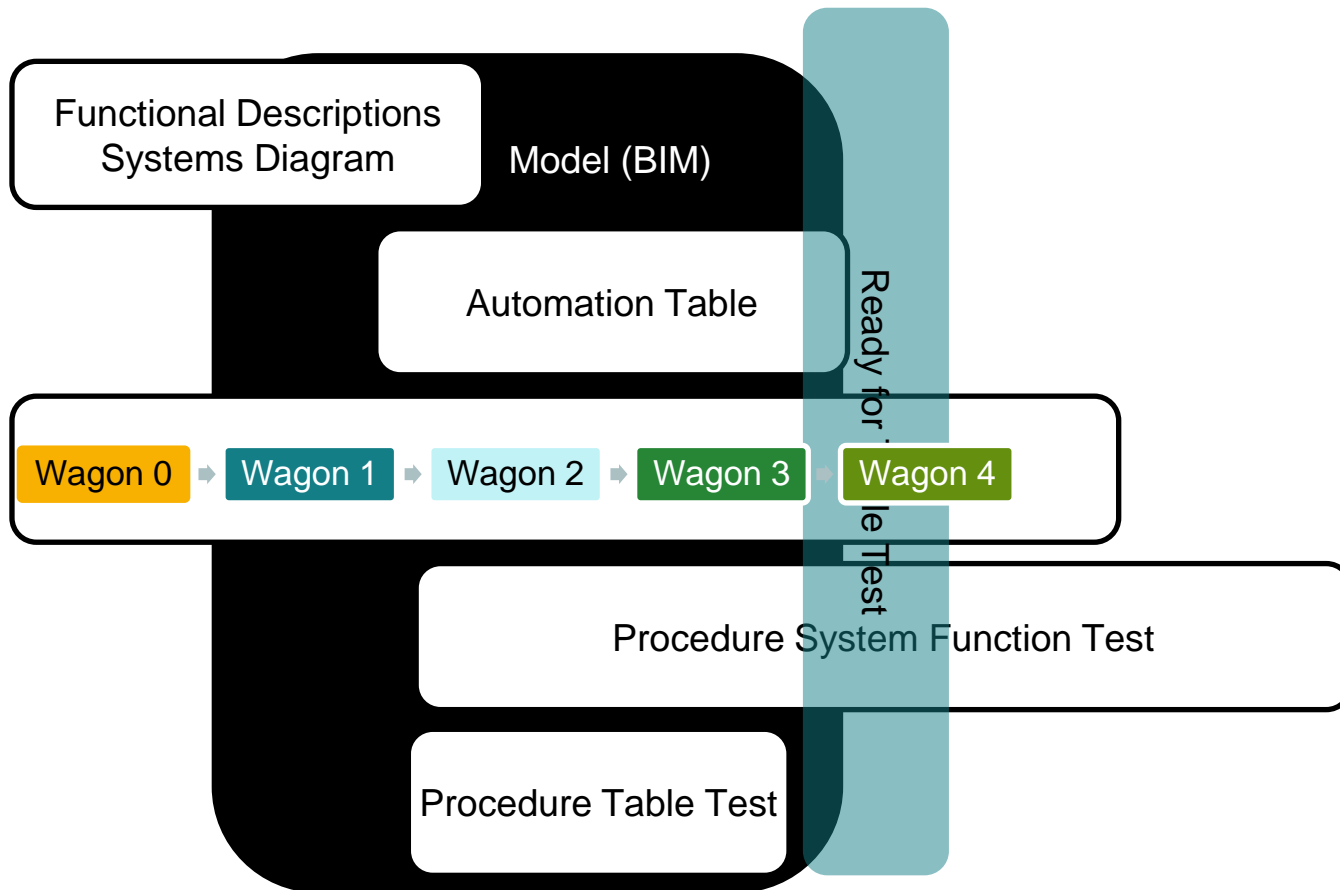
Example Ventilation System



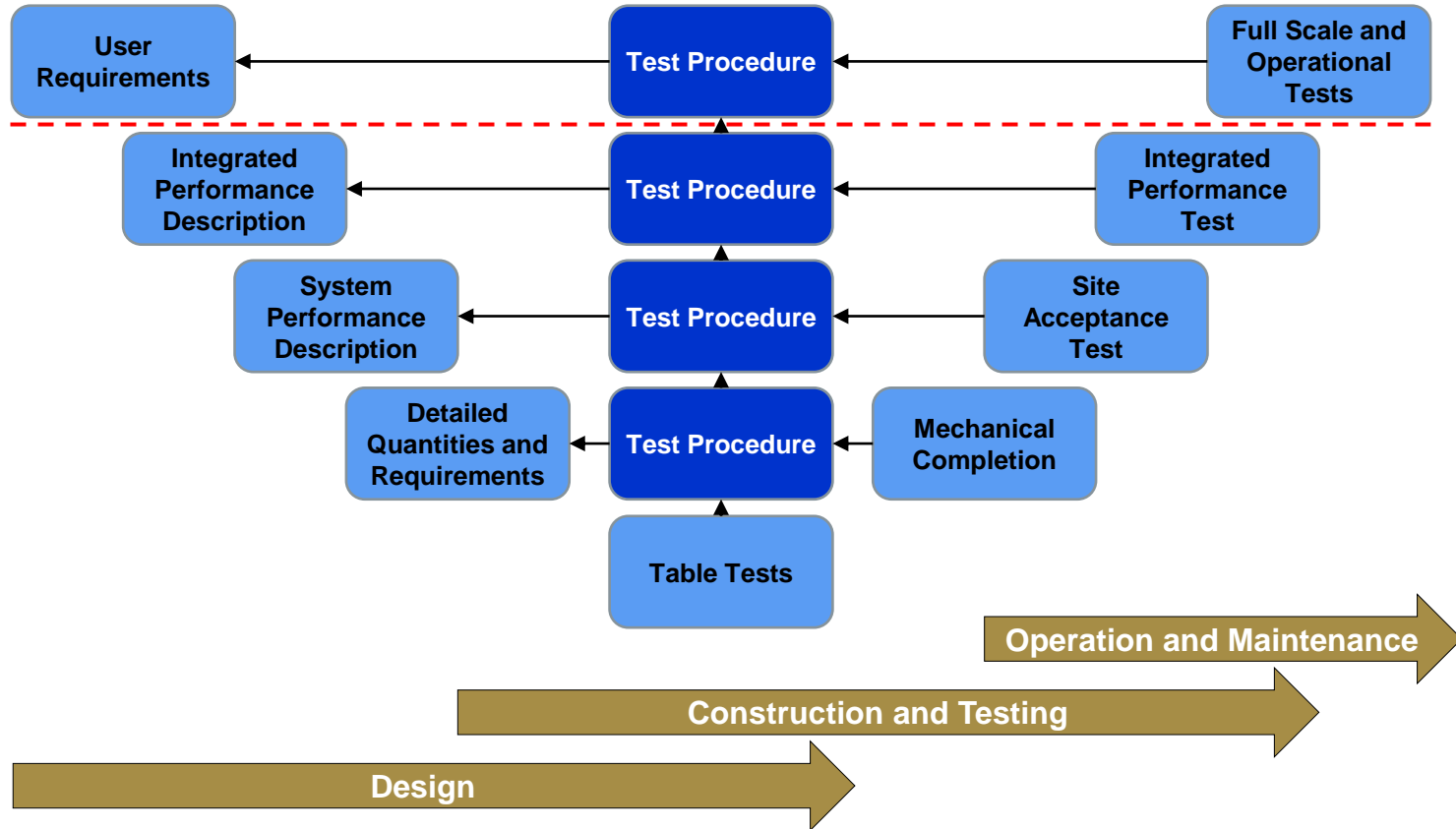
Example Heating/Cooling System



Systematic Completion in the Design Train

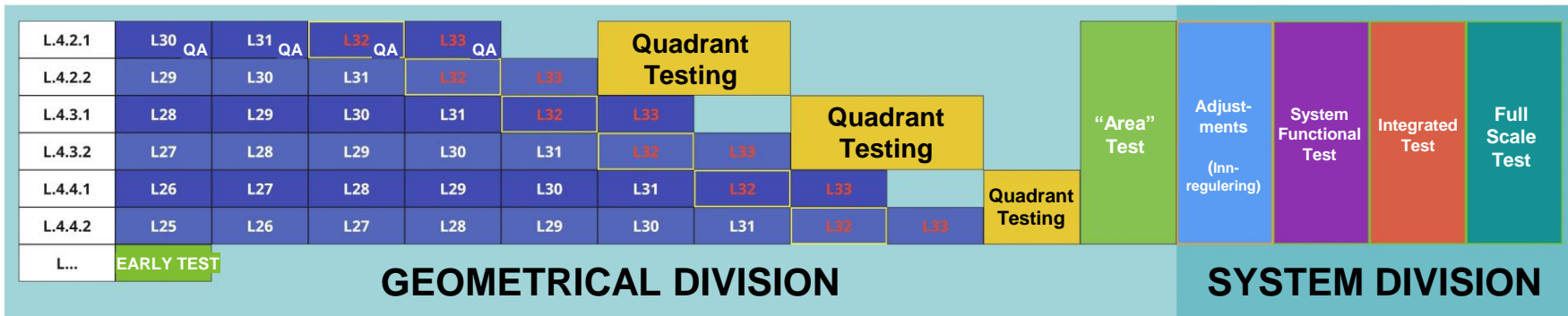
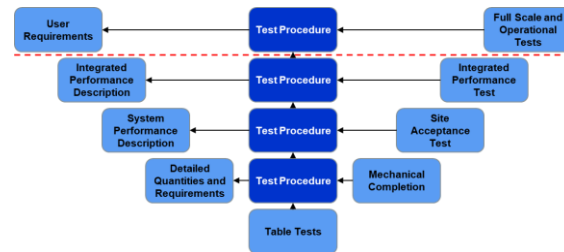


The «V-model»

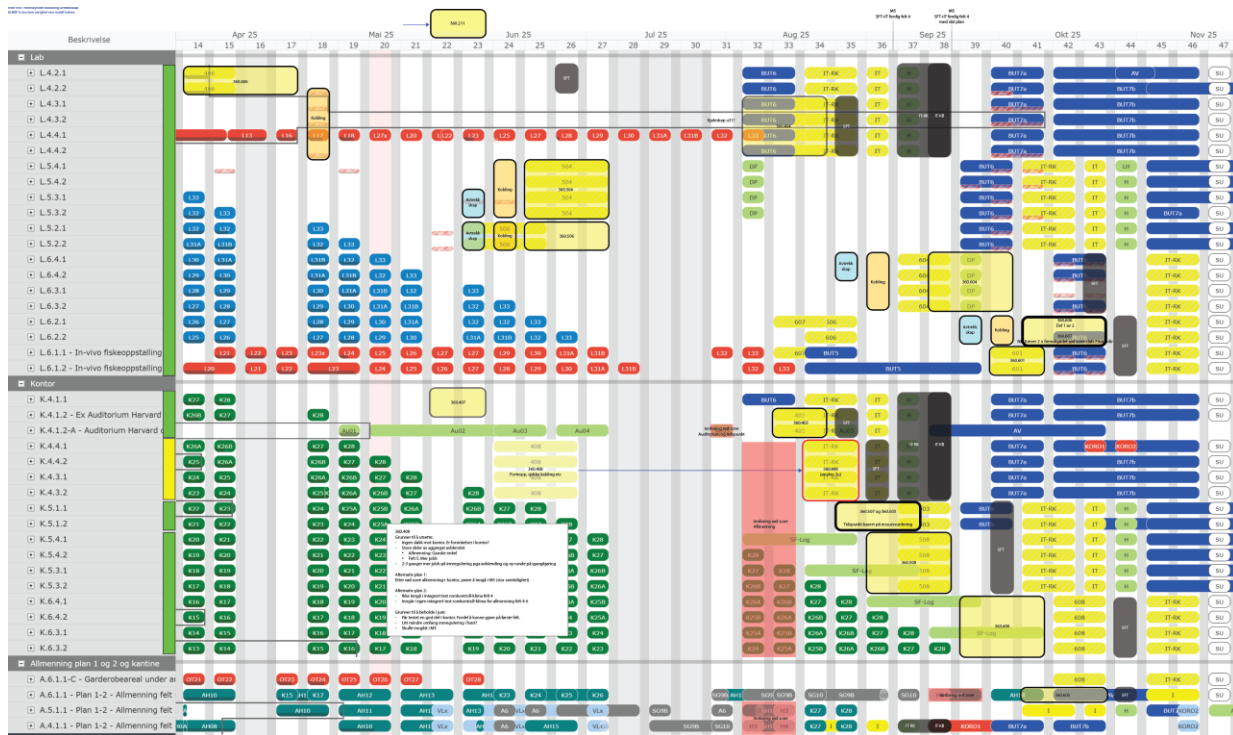


The Test Process

- Own Control (QA) in “Main Trains”
- Early test
- Area test
- System Functional Test
- Integrated test
- Full Scale Test



From Construction to Start up to Handover



Well-coordinated plans needed for:

- Start up of systems
- User Equipment
- Remaining arrears (work)

Everyone involved must have the same focus and direction, in the interface between geometry and functionality.

Takt Areas

Wagons
(geometry)

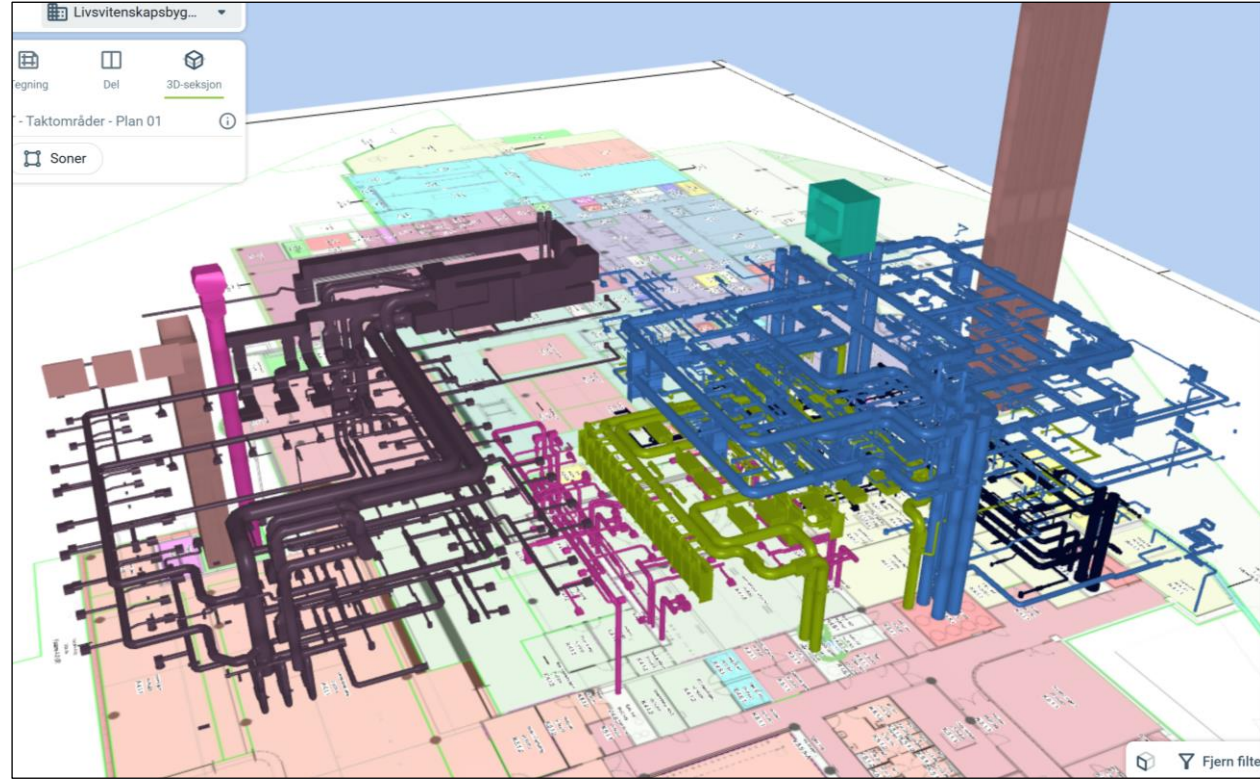
Testing of Systems
(functionality)

System Functional Tests



Area 4, Floor 1

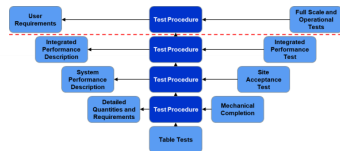
SFT must be completed
before
Integrated Tests can start



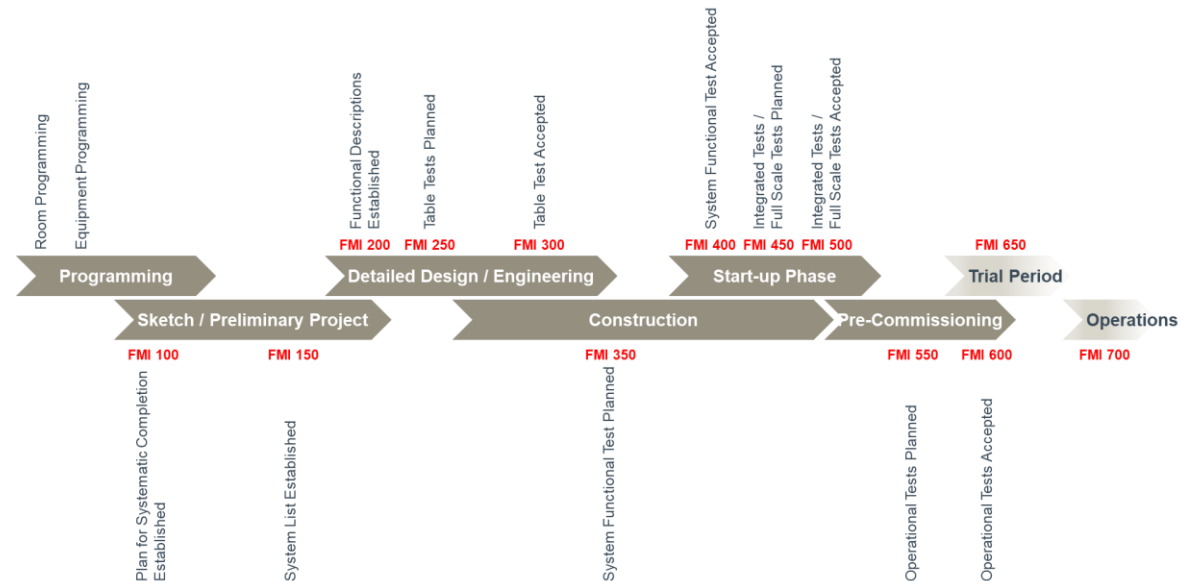
Five ventilation / air exchange
systems, each with its own colour

Systematic Completion

FMI = Functional Maturity Index



Project phases:



2023

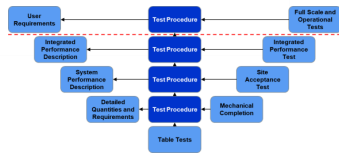
Systematisk ferdigstilling
FMI-veilederen Ver. 1.0
Funksjon Modenhets Index
November 2023

ProsjektNorge
IN UTTENLANDER OG UTEVÅRER

Systematic Completion
The FMI Guide ver. 1.0
Function Maturity Index

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and
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With contributions from
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and
Per-Ivar Mikkelsen
November 17th 2023



Systematic Completion

FMI = Functional Maturity Index

Main Levels

- FMI100 – Plan for systematic completion established
- FMI200 – Functional description per system completed
- FMI300 – Table test accepted
- FMI400 – System functional test accepted
- FMI500 – Integrated tests / Full scale tests accepted
- FMI600 – Business tests accepted
- FMI700 – Normal operation



Visualize and Repeat

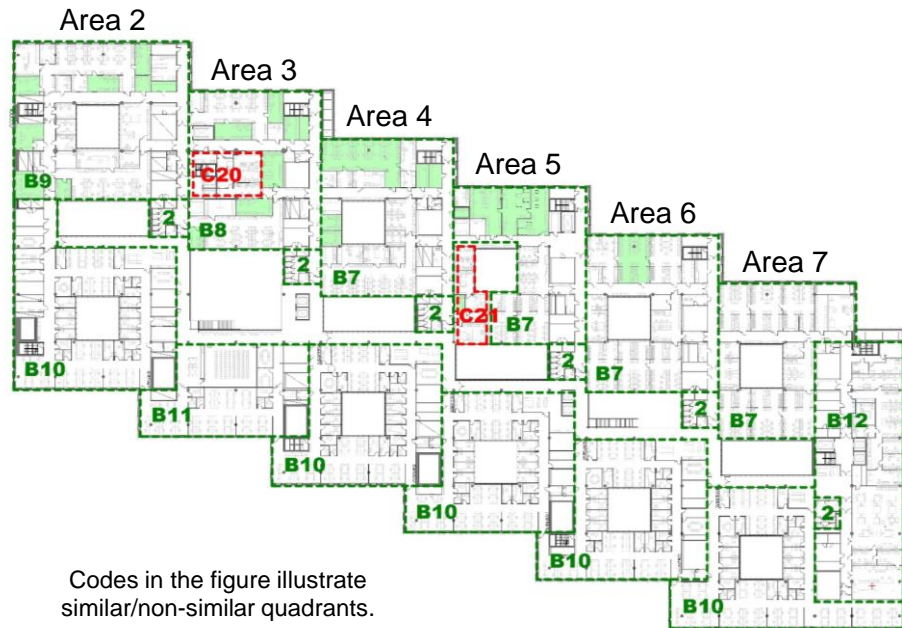
Systematic Completion

Repeatable design allows for **repeatable construction** and **repeatable testing**

A sectioned construction of the technical systems allows for:

- early **completion and testing**
- **continuous testing**
- **continuous learning and improvement**

No need to wait until the end of the whole construction.

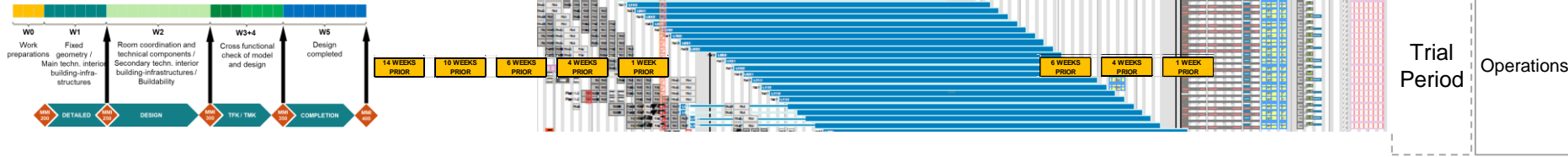


Geometry + Function + Equipment Combined

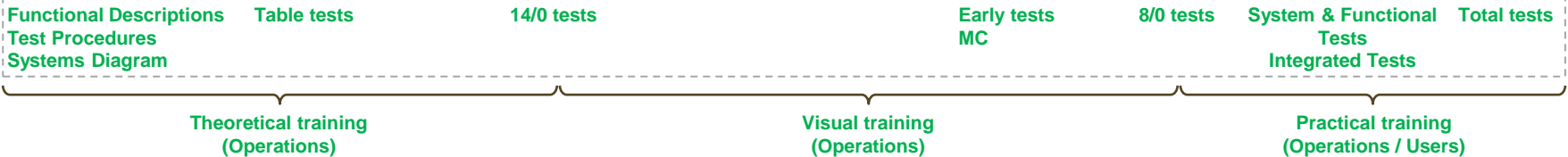
User Equipment



Design / Countdown / Construction / Operations



Systematic Completion



Challenges for a better industry

How to think – and work – long-term in a project?

How to methodically and continuously improve processes?

How to work with functionality from the start?

How to include logistics even better?

How to keep the site clean and tidy – every day?

How to have a conscious mind on waste reduction?

Thanks for your attention

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Linked In

Dec. 2014: Awarded Statsbygg's Innovation price

"Introduction of Lean principles in Statsbygg's construction projects"

Oct. 2017: Awarded "Bygg 21" for Best Practice



Hans Thomas Holm / Statsbygg

Statsbygg	2007 –	
The road of LEAN projects	2010 –	#1 D-Medica, #2 KHiB, #3 Life Science
Torino winter Olympics	2004 – 2006	TOROC transportation
Lillehammer winter Olympics	1992 – 1994	LOOC transportation
Misc. Project Management	1991 –	

MSc Chalmers Tekniska Högskola	1991
Karlsruhe Technische Hochschule	1987
Christian August vidg.sk. / Halden	1982

5 languages
(* 1964)



D-Medica



KHiB